

Report No.: FCT-JY170000

Plant Evaluation Report

Applicant	:		Manufacturer	:
Attn	:		Attn	:
Telephone	:		Address	:
Fax	:		Telephone	:
E-mail	:		Fax	:
Stage	:		Re-evaluation (La	ast Report No.:
		☐ Follow-up Evaluation ☐	Others	
Audit Standard	:	ISO9001:2008/SA8000		
Auditor	:	ALEX WU		
Date of Audit	• •	******		
Participators from	the	factory		

Name	Department	Position
Zhaoyu Zhu	Administrative department	General manger
Kancy Liu	Sales	Manger
Shengbin Luo	Production	Manger
Zhengfu Zheng	Production	Supervisor
Nengye Deng	Warehouse	Operator
Quanjian He	QC	QC
Yun Xiao	Production	Operator

CONCLUSION:

* Audit criteria		* Result	* Comments
Part 1	Part 1 General Information		
Part 2	Management	Acceptable	
Part 3	Purchase	Below requirement	The factory did not keep the assessment report of suppliers and no material inspection report were keep.
Part 4	Transportation and Storage	Acceptable	Different labels used on warehouse for different clients, and ERP system had been used.
Part 5	Production System	Below requirement	Production lines were not tidy enough, raw-material put wrong zone,no clear production plan on production line,and no any operation instructions on production lines,no training plan.
Part 6	Quality Control	Below requirement	no training records, no inspection instructions.
Part 7	Control of Non-conformity	Acceptable	record of dealing with non-conformity was in-completely.
Part 8	Traceability	Acceptable	
Part 9	Preventative Maintenance	Below requirement	no established preventive maintenance program.



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Part 10	Gauge & Measuring Equipme Control			Below requirement ca		equ env calii inst	ne factory did not apply a calibration ystem for their measuring quipments, without an nvironmentally controlled facility for alibration, without an accredited estitute to calibrate their reference quipment.					
Part 11	Health & Safety				Below sor			me empolyees did not know basic ealth & Safety knowledge mpletely.				
Part 12	Workers rights, Human rights ar Environment			Below Sc			Son	o written environmental policy. ome worker without social surance.				
Part 13	Customer	Satisfactio	n	Ac	ceptable							
Part 14	Follow Up	and Sugge	estions	-								
CONCLUS	SION:	OUTST	ANDING		☐ ACC	CEPTA	BLE					
		⊠ BELOW	REQUIREME	NT	□BLA	CKOU	T OF	R PC	STPONE			
		*	*		*	*		:	*			
1. General			1					A 1 1			- 141	
1.1 Detail	tne range o	or goods an	d services prov	/iaea:	į			Alcoh	nol tester, ucing	ne	alth	care
1.2 Numbe	er of vears	in business	<u> </u>					12 ye				
1.3 Manpo			<i>.</i> -				I I	· <u>-</u>	<u> </u>			
Staff	Total	number	Percentage	Staff				Total number			Percentage	
Manager		3	10%	Technical personnel				1 3.3%			_	
Q.C.		3	10%	Others				2 6.7%				
						- (- 1 - ((0		
Workers		21	70%	rota	ıl number	or stair			30			
	y ownershi		-l: - !! :!: - !	· O			<u> </u>		Private Pub	lic		her
	es, factory		diaries or affilia	tes?				Y	'es ⊠ No		N/A	
Ownership		name.	Established d	late:								
1.7 Are the	e factory pr	emises owi							es 🛛 No		N/A	
1.8 Total a					1000 m ²							
1.9 Roofe								1000 m ²				
	s turnover to action Capa	or full previ	ous year:					1,000	0,000RMB			
		· ·	f		I linta ma a		-t /	\	0		l- /!-	\
	oduct	History o	f production (ye	, , , , , ,			π (ye				ces)	
	ol tester		2007			2004	50,000					
1.12 Main	countries of	or areas to	export per year	(if av	/ailable)					1		
Prod	uct (China (%)	Asia (%)	Eu	rope (%)	Amei	rica (%)	Africa (%)	C	others	(%)
Alcohol	tester	2%	2% 60% 30%			0%		5%		1%	•	
1.13 List n	nain custon	ners if avail	able: BECO,T\	/ WE	RBUNG							
☐ D∈	1.14 Technical capability of product's development Develop and produce the products independently Manufacture and process Assemble											
1.15 Audited or certificated by second or third party Typology of audit / certificate												
N/A				N/A			N/A					
1.16 Credit & honor						<u> </u>	Level of bank credit					
Copy the honor certificate, total 6 pages (if available).												



Report No.: FCT-JY170000 1.17 Comments:N/A 2. Management 2.1 Does the factory set up the organization management system? ⊠ Yes □ No □ N/A Attach the organizational chart of the factory (if available): 2.2 Does the division of quality control get enough right for its job and ⊠ Yes □ No □ N/A perform its obligation normally? Production supervisor 2.3 Who is responsible for all matters pertaining to Quality? 2.4 Can the knowledge, ability, experience and attitude of this ⊠ Yes □ No □ N/A responsible person meet the requirement of the work? 2.5 Comments:N/A 3. Purchase 3.1 Does the factory establish and implement an effective suppliers/ sub-contractors assessment procedure (which covers the acceptable □ No □ N/A criteria of supplier/ sub- contractor)? 3.2 Does the factory use the results of the assessments to determine □ N/A □ No acceptable/non acceptable sources? 3.3 Does the factory keep the assessment report? No N/A Yes 3.4 Does the factory retain an updated list of approved suppliers/ Yes ⊠ No □ N/A sub-contractors? 3.5 Are written instructions available for incoming material inspections ☐ Yes N/A ⊠ No /testing? 3.6 Are raw materials inspection state clearly identified? No N/A 3.7 Is inspection and testing result recorded and maintained? Yes No N/A 3.8 Are the control of raw material and release procedure appropriate? Yes Nο N/A 3.9 Is non-conforming material adequately identified and controlled? \boxtimes Yes No N/A 3.10 Comment: The factory did not keep the assessment report of suppliers and no material inspection report were keep. 4. Transportation and Storage 4.1 When carrying or transporting raw materials, semi-finished products, finished products and etc., does the factory use proper ⊠ Yes \square No \square N/A containers, tools or methods to confirm products not to damage during transportation? 4.2 Could warehouse capacity meet the requirement of goods storage? ⊠ Yes No N/A 4.3 Does the factory adopt a proper method when warehouse incapacity to decline the influence to production and products for short □ No □ N/A ☐ Yes of warehouse capacity? 4.4 Warehouse is clean or not? Bulks are piled up suitably or not? □ No N/A Using panels or shelves to store goods or not? 4.5 Does the factory adopt suitable measures for stock goods not to ⊠ Yes ☐ No N/A suffer sunburning, leaking, mildewing or insects biting? 4.6 Does the factory adopt a suitable way to identify stock goods to ☐ No □ N/A avoid confusion? 4.7 Does the factory have proper measures to supervise every client ⊠ Yes □ No □ N/A and every batch's hangtag and label to avoid confusion? 4.8 On-site check if the stock goods are in good condition or not? Yes No N/A 4.9 Does the factory set up accounting to manage stock goods? Yes No N/A 4.10 Does the factory adopt appropriate managing methods to insure ⊠ Yes No □ N/A goods "first in and first out"? 4.11 Does the factory have appropriate managing methods to insure □ No □ N/A not to make mistakes on varieties and quantities during loading? 4.12 Comments: Different labels used on warehouse for different clients, and ERP system had been used.

5. Production System



			Rep	ort No.: F	CT-JY1	70000
5.1 Check the suitability of t with the actual production, v production or not?	⊠ Yes	☐ No		/A		
5.2 Check whether the factoric power and other production?	resources to meet the	requirement of	⊠ Yes	☐ No	□N	/A
5.3 Check whether the basic and electric power supply is	⊠ Yes	☐ No	□ N	/A		
5.4 Does the factory have the	e electric power supply sys	stem?		☐ No	□ N	/A
5.5 Does the factory have the	e water supply system?			☐ No	□ N	/A
5.6 List the numbers of works	shops and main working p	rocedure.				
Name of workshops	Total numbers	Workir	ng procedu	re underta	aken	
Assembly	1	/	Nelding, as	ssemble		
Silk-printing	1		Silk-prir	nting		
QC	1	Prod	uction qua	lity check	ing	
Packing line	1		Packi	na		
	l Lation lines are kent alogn	and tidy	Yes			/^
5.7 Check whether the produ			res	⊠ No	IN	/A
5.8 Check whether the install raw materials and semi-fini proper order?	· · · · · · · · · · · · · · · · · · ·	•	⊠ Yes	☐ No	□ N	/A
5.9 Check whether the produ				☐ No	□ N	/A
5.10 Check if the raw materi workshops are carefully prote			☐ Yes	⊠ No	□ N	/A
5.11 Check if there exist sor etc. around the factory; and and the quality of products?	ne pollutants like soot, dir	t, acid mist and	☐ Yes	⊠ No	□ N	/A
5.12 Check the arrangement of production plan, whether it is reasonable or not according to the requests of orders and production ability?				⊠ No	□ N	/A
5.13 Check whether the factory adopts a proper way to make on-the-spot workers understand the concrete requirements of orders and plans of production?				☐ No	□ N	/A
5.14 Check whether the factory adopts a proper way to make relevant workers understand and correct information when orders are required to correct?				☐ No	□ N	/A
5.15 Check whether the management can control the production plan according to or not?	rate of production proces	s and adjust the	⊠ Yes	☐ No	□ N	/A
5.16 Does the factory mak procedures?	e operation instructions	for key working	☐ Yes	⊠ No	□ N	/A
5.17 Does the operation instruction for important operation parameters.		te requirements	☐ Yes	☐ No	⊠ N	/A
	5.18 Are related workstations present required operating instructions?				N	/A
5.19 Do workers operate according to the requirements of operating instruction?				□ No		/A
5.20 Do workers operate correctly and meet the requirement of products without or no need of operating instructions?				☐ No	⊠ N	/A
5.21 Does the factory make		the workers get	☐ Yes	⊠ No	N	/A
enough training? 5.22 Does the factory expl	ain aspecially the main	points of avery				
client's orders to related oper	rators before operation?			☐ No		/A
7.23 Check how about the operators' skills. Are they skillful?				☐ No		/A
5.24 Comments: Production		·	_			oduction
plan on production line, and n	o any operation instruction	is on production I	เเบียร,กับ เหล	iriirig piar	l.	



8.4 Comments:N/A

6. Quality Control	'	
6.1 Does the factory adopt suitable methods to control the process of	⊠ Yes	□ No □ N/A
packing and quality of product to insure its conformity?	<u> </u>	
6.2 Whether those Q.C in the factory are trained according to working requirements? And any training records preserve?		☐ No ☐ N/A
6.3 Are those Q.C able to inspect and judge defects skillfully based on		
requirements? And can their skills meet the requirements of working?	⊠ Yes	☐ No ☐ N/A
6.4 Does Q.C have good working attitude and deal with quality	⊠ Vaa	□ No □ N/A
problems objectively?	⊠ Yes	☐ No ☐ N/A
6.5 Do those used samples have been confirmed by client or appointed manager?	⊠ Yes	□ No □ N/A
6.6 Does the factory pursue proper identification on samples to		
distinguish different samples, reference samples and production	⊠ Yes	□ No □ N/A
samples?		
6.7 If samples need to be preserved, does the factory keep the	<u> </u>	
samples in a reasonable period?		∐ No ∐ N/A
6.8 Are stock place and circumstance of samples proper? Is the sample		
in good condition?	⊠ Yes	∐ No ∐ N/A
6.9 Does any written quality records or others form completely and	⊠ Vaa	□ No □ N/A
accurately?	⊠ Yes	☐ No ☐ N/A
6.10 Do those records have been kept during rational period and at suitable occasion?		☐ No ☐ N/A
6.11 Does the factory use proper methods to inspect and control the		
quality of products during production?		☐ No ☐ N/A
6.12 List inspection points during production: function check, appearance	e check	
6.13 Inspection methods: 100% inspection; sampling inspection.		
6.14 Does the factory have written instructions for final	□ Voc	⊠ No □ N/A
inspections/tests?	∐ Yes	⊠ No
6.15 Does the factory have written instructions for how to use results	☐ Yes	⊠ No □ N/A
from final inspections/tests to improve their processes?	□ 163	
6.16 Comments: no training records, no inspection instructions.		
7. Control of Non-conformity		
7.1 When finding non-conformity, does the factory identify and		
segregate immediately?		☐ No ☐ N/A
7.2 Does the factory make any record when finding or dealing with		
non-conformity?		☐ No ☐ N/A
7.3 Is that non-conformity re-inspected after reworking based on		□ No □ N/A
requirement?	⊠ res	
7.4 When non-conformity found, does the factory analysis the reasons		
why non-conformity occur? And clear up the reasons, in order to insure		☐ No ☐ N/A
the production not to be influenced in the future?		
7.5 When does the factory begin to analysis the reasons why non-confor		
When few defects found in the production, the factory begin to fin		•
When lots of defects found in the production, the factory begin to		
When lots of defects found after final inspection, the factory beging 7.6 Does any statistics be done for the rate of non-conformity?	Yes	No N/A
7.7 Comments: record of dealing with non-conformity was in-completely.		
7.7 Commonto. record of dealing with non-combinity was in-completely.	•	
8. Traceability		
8.1 Are all final inspection records traceable to a shipment?		□ No □ N/A
8.2 Are shipments traceable to manufactured lot?		□ No □ N/A
8.3 Are claims always traceable to raw materials and production	M Vaa	□ No □ N/A
time/batch?		☐ No ☐ N/A



9. Preventative maintenance	
9.1 Main equipments: air compressor machine, high frequency p products,DC power supplier,GUTH tester, two channel digital real-time	
	oscilloscope, multimeter, weiding
gun. 9.2 Does the factory have an established preventive maintenance	
program?	☐ Yes ☑ No ☐ N/A
9.3 Does the factory follow up machine availability in their	⊠ Yes □ No □ N/A
manufacturing?	
9.4 Comments: no established preventive maintenance program.	
10. Gauge & Measuring Equipment Control	
10.1 Does the factory apply a calibration system for their measuring	☐ Yes No ☐ N/A
equipments?	
10.2 Does the factory have an environmentally controlled facility for calibration?	☐ Yes No ☐ N/A
10.3 Does the factory use an accredited institute to calibrate their	☐ Yes ☐ No ☐ N/A
reference equipment?	
10.4 Comments: the factory did not apply a calibration system for their	
environmentally controlled facility for calibration, without an accredited equipment.	institute to calibrate their reference
11. Health & Safety	
11.1 Does the factory have a Health & Safety policy?	
11.2 Is the factory compliant with all local relevant Health & Safety	⊠ Yes □ No □ N/A
legislation?	
11.3 Is adequate personal protective equipment provided for the	⊠ Yes □ No □ N/A
workers who work in hazardous operation e.g. spray painting?	
11.4 Has Health & Safety training (including the correct usage of PPE)	☐ Yes ⊠ No ☐ N/A
been conducted on a regular basis for all the empolyees? 11.5 Are fire exits sufficient for production floors and dormitory and	
comply with local regulations?	⊠ Yes □ No □ N/A
11.6 Comments: some empolyees did not know basic Health & Safety kn	nowledge completely.
12. Workers rights, Human rights and Environment	
12.1 Has child labor at the factory or at the sub-suppliers?	☐ Yes ☐ No ☐ N/A
12.2 Does the factory employ or accept any forced or bonded labor,	☐ Yes No ☐ N/A
prisoners or illegal workers?	
12.3 If the factory have an union at the premises?	☐ Yes ☐ No ☒ N/A
12.4 Which is the normal working time at the premises?	7:45-11:45
With overtime included?	13:45-15:45
	Overtime according to order
	required.
12.5 What is the minimum salary according to law?	RMB 2030 yuan/month.
What is the minimum salary the factory pay?	RMB 2030 yuan/month.
12.6 Are workers subject to any form of discrimination or harassment	Voc No DAVA
due to race, ethnicity, sexual orientation, gender, religion, political or nationality?	☐ Yes ☑ No ☐ N/A
12.7 Does the factory have a written environmental policy?	☐ Yes ☐ No ☐ N/A
12.8 Does the factory comply with national / local environmental	☐ Yes No ☐ N/A
legislation?	
12.9 Comments: no written environmental policy. Some worker without so	ocial insurance



13. Customer Satisfaction

13.1 Does the factory have a written routine to follow up customer satisfaction?	⊠ Yes	□ No □ N/A	
13.2 Does the factory have an action plan connected to this routine?		☐ No ☐ N/A	
13.3 Does the factory have statistical follow-up of claims?		☐ No ☐ N/A	
13.4 Comments: N/A			

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14. Follow Up and Suggestions

- 14.1 The factory should keep the assessment report of suppliers and no material inspection report were keep.
- 14.2 Warehouse should be tidy, for example, the electronic material were put next to the window, this is not correct.
- 14.3 The factory should change the broken glass of window at warehouse.
- 14.4 Hand forklift should be put in right position.
- 14.5 Production lines should be tidy raw-material should be put in right zone according to the label, and the electronic material can't be put next to the window.
- 14.6 Establish clear production plan on production line.
- 14.7 Establish operation instructions on production lines.
- 14.8 Establish training plan for workers.
- 14.9 Establish QC training plan and QC inspection instructions.
- 14.10 Complete full records of dealing with non-conformity.
- 14.11 Established preventive maintenance program.
- 14.12 Establish a calibration system for their measuring equipments.
- 14.13 Establish an environmentally controlled facility for calibration.
- 14.14 Establish an accredited institute to calibrate their reference equipment.
- 14.15 Perform complete Health & Safety knowledge for workers.
- 14.16 Add eyes-cleaning facility.
- 14.17 Complete written environmental policy.
- 14.18 Sure all worker have social insurance.
- 14.19 Overtime out of requirement.
- 14.20 Building power supply maintenance system.
- 14.21 Add backup power supply system.

END



Photo Attached